

Date: Thursday, 26/02/2009 11:40:51 AM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASKET RIBS
Job Number : 46085	
Estimate Number : 13652	
P.O. Number :	Part Number : D22351
This Issue : 26/02/2009 S.O. No. :	Drawing Number : D2235 REV B1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : LARGE FAB ASSY	Drawing Revision : B1
Previous Run : 45939	Material :
Written By :	Due Date : 04/03/2009 Qty: 4 Um: Each
Checked & Approved By : <u>JUD 09.02.24</u>	
Comment : Est Rev:A New Issue 08-12-01 DD verified by:EC	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

D31661

Basket Hoop



✓ **Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Basket Hoop 45895 x 3

Batch: 46061 x 1

SAD 09-03-02

2.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1

**Comment:** LARGE FABRICATION RESOURCE 1

1- Pick D3166-1 and cut as per dwg D2235 using DT8302

2- remove identification markings on tube

3- deburr

SAD 09-03-02

3.0

QC5

INSPECT WORK TO CURRENT STEP

**Comment:** INSPECT WORK TO CURRENT STEP

S 09/03/03

4.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: BASKET CELL

SAD 09/03/03

5.0

QC21

FINAL INSPECTION/W/O RELEASE

**Comment:** FINAL INSPECTION/W/O RELEASE

09/03/04

Job Completion



MF 09-03-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

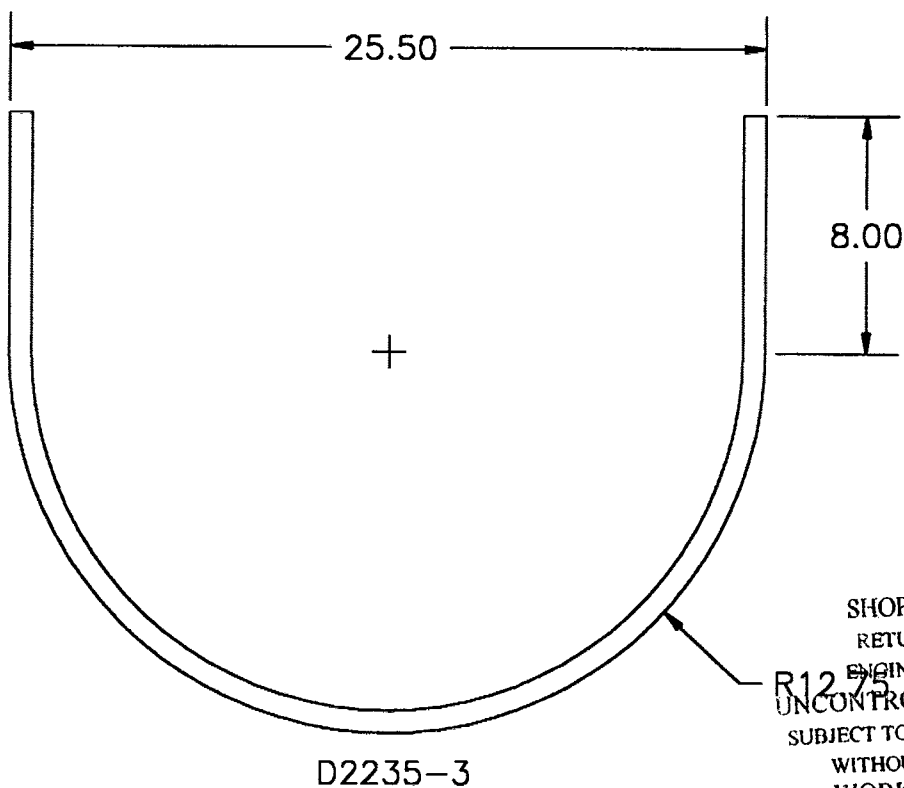
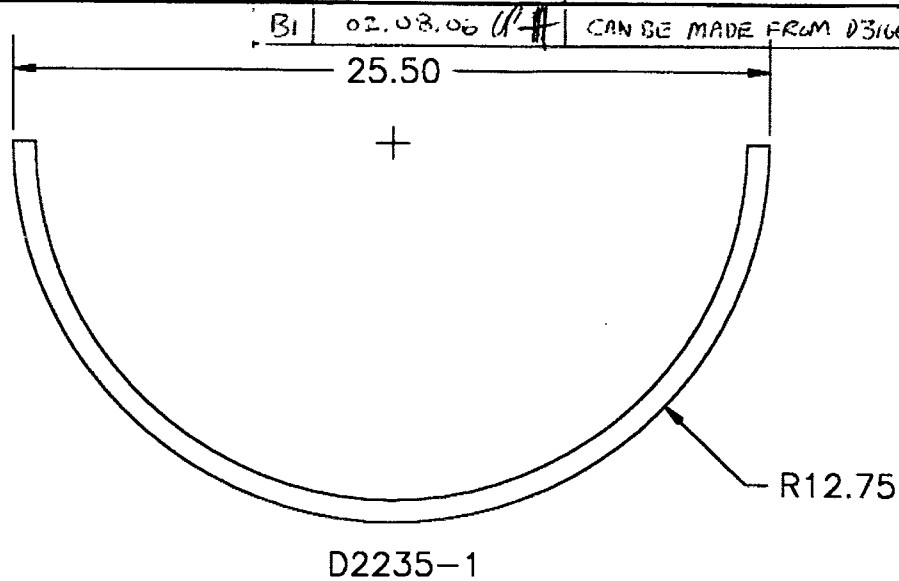
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. B
CHECKED <i>SW</i>	APPROVED <i>BW</i>	D2235	SHEET 1 OF 1
DATE	TITLE		SCALE
94:12:16	BASKET RIBS		

RELEASED
R 960507



CAN BE MADE FROM D3166-1 *Bi*
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *46085*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries